

## Shrink Tunnel Troubleshooting Guide

### *VARILOCETY WITH DIGITAL DISPL. & TOUCHPAD*

Models: T-2008, 2011, 2408, 2413, 2414, 2416, 2418, 3008, 3014, 3610, 3616  
(also INTERTAPE Tunnels)

**WARNING: Never work on any tunnel mechanical parts with POWER ON. Machine may start running at any moment and serious injury or death may occur.**

Machine has no function and the front Display shows >CALL<

Cause: machine run 5000 or more hours and needs maintenance. Consult your machine manual for recommended maintenance.

Resetting the >CALL< Feature

- 1) With power on and in Stand-By position (not running), enter the following code on the touch-pad below the digital display, counting from upper left corner as one, to lower right corner as eight:
- 2) **4-5-7-8-2**
- 3) now press the UP arrow and go to parameter #47
- 4) parameter 47 will display 05 = 5000 Hrs
- 5) press INC to add another 5000 (47=10) or
- 6) press DEC and go down to 00. This will disable that feature and no further interruptions will occur.
- 7) Wait 15 seconds until display will switch to >COOL<
- 8) Turn off power (Main Switch) for 5 seconds. After that, machine is ready for operation.

NOTE: omitting the last step will not memorize the new settings and the machine will again show >CALL< when powered up.