

Tracking Discharge Conveyors on Manual L-Bar Sealers

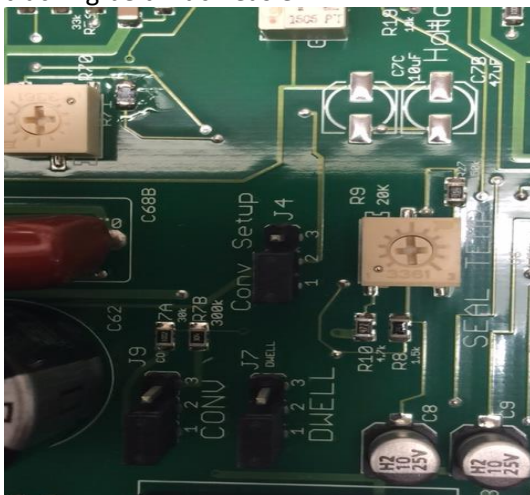
Our power discharge conveyor is designed to track consistently, but over the life of the sealer it may be necessary to adjust the belt.

It is recommend that the Transfer plate on the Discharge Conveyor be removed so that you have clean access to the ¼" # 20 Bolts

#1 First Loosen the ¼" Bolts located on the Bottom Pan of the Discharge Conveyor notice these are slotted



#2 On the Main Control Board there is a Jumper that is Titled **Conv Setup** as standard it is connecting #1 and #2. If you remove and jump #2 and #3 the Discharge Conveyor will run continuously. This will make tracking belt much easier.



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#3 As soon as the Conveyor is continuously running, you will find two more ¼" #20 bolts at the end up the conveyor.



Use a 7/16 wrench to turn the adjustment bolt 1/8 turn at a time. Tightening the left adjustment bolt will make the conveyor belt move to the right. And tightening the right adjustment bolt will move conveyor to the left. It is advisable to try and get the conveyor belt running closer to the seal bed and away from the timing belt.

- Note run the belt for 10-15 minutes making small adjustments as needed.

After you have successfully tracked the conveyor belt GENTLY re-tightened the ¼" #20 on the bottom side of the pan. This will lock in your adjustments.

Return the jumper back to the original position of 1 & 2 position on the main board.

